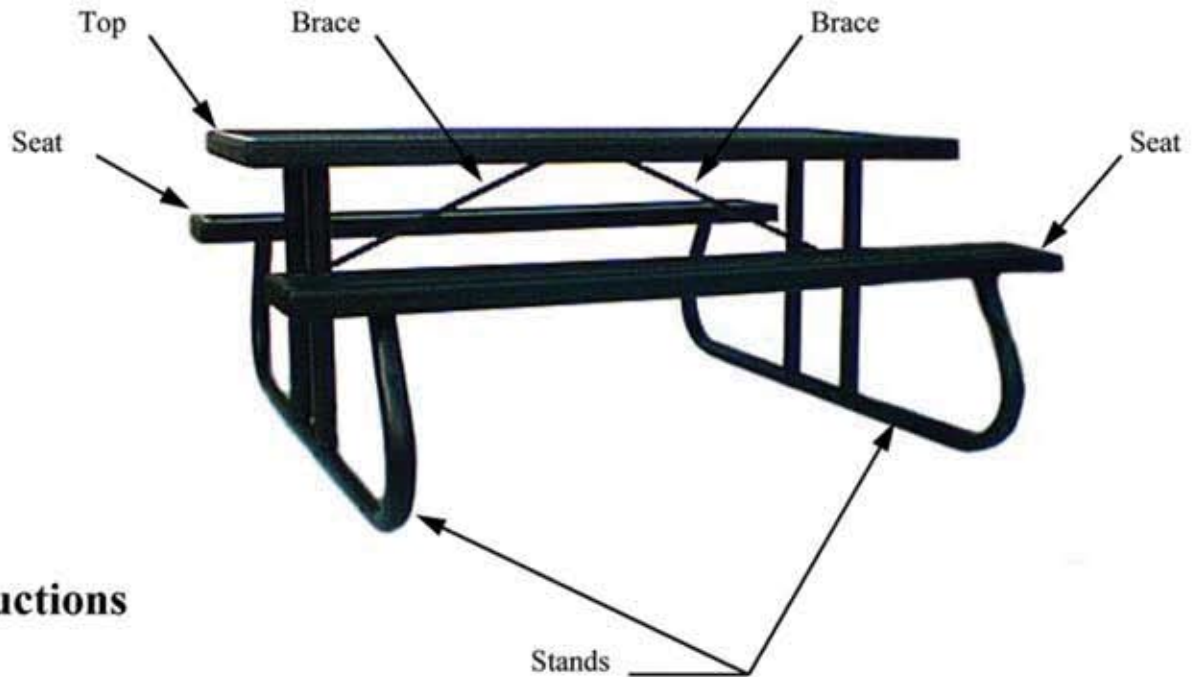




Part No.	Description	Qty.
642-E13	Champion Oval Table Top 6'	1
622-E13	Champion Oval Seat/Back 6'	2
634-010	Stands (free standing)	2
634-013A	Brace (6' free standing w/umbrella)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	16
516-028	3/8" SS Nylock Nut	16
516-023	3/8" SS Washer	32

**14pt-100p**  
Champion Oval Portable Table



**Assembly Instructions**

1. Drill out holes.
2. Attach both legs to the inside of table support bar.
3. Attach the seats to the legs.
4. Attach the straight end of each brace to the table.
5. Attach bent end of both braces to the cross bar of each leg.

*Periodic check of bolt tightness recommended.*